

PFA-DT and PFA-LN Sensor Distribution Box Datasheet



Distribution Box Description

The Distribution Box is an accessory used to facilitate connections from a PFA-DT or PFA-LN sensor to the other system components. Depending on the system configuration, the appropriate cable may be included with the distribution box for that specific system.

For systems with third-party Z-axis stages, aka stand-alone (SA), the Distribution Box is recommended as it simplifies connections to the sensor by removing the need to build a DB26-HD cable assembly for these connections.

For systems using Dover Motion's DOF-5, the cable required to connect to the DOF-5 stage is provided with the Distribution Box Plus. These accessories are highly recommended for applications with Dover Motion's DOF-5, as it addresses most system wiring needs. Please see the PFA-DT/LN and DOF-5 Application Note for more details.

Ordering Info

Table 1 Distribution Box Types

| Distribution Box Type | Part Number | Remarks |
|---------------------------------------|-------------|--|
| PFA-DT/LN Distribution Box | 970140 | Includes Distribution Box and the new connector kit for stand-alone configuration. |
| PFA-DT/LN DOF-5 Distribution Box Plus | 970150 | Includes Distribution Box Plus and the new DOF-5 cable. |

Electrical Connections

Figure 1, and Figure 2 shows the different Distribution Box options and the electrical connections for each. Table 2 provides descriptions for the signals available on the customer interface connector.

PFA-DT/LN Distribution Box

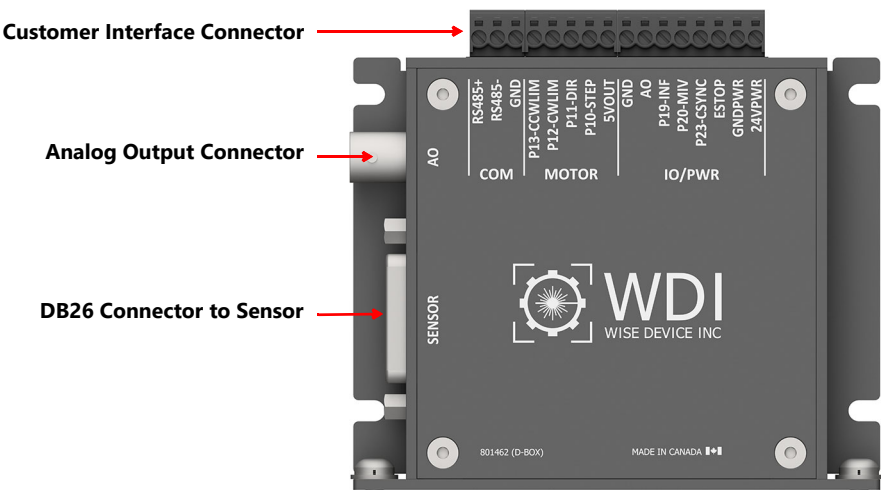


Figure 1 PFA-DT/LN Distribution Box

PFA-DT/LN DOF-5 Distribution Box Plus

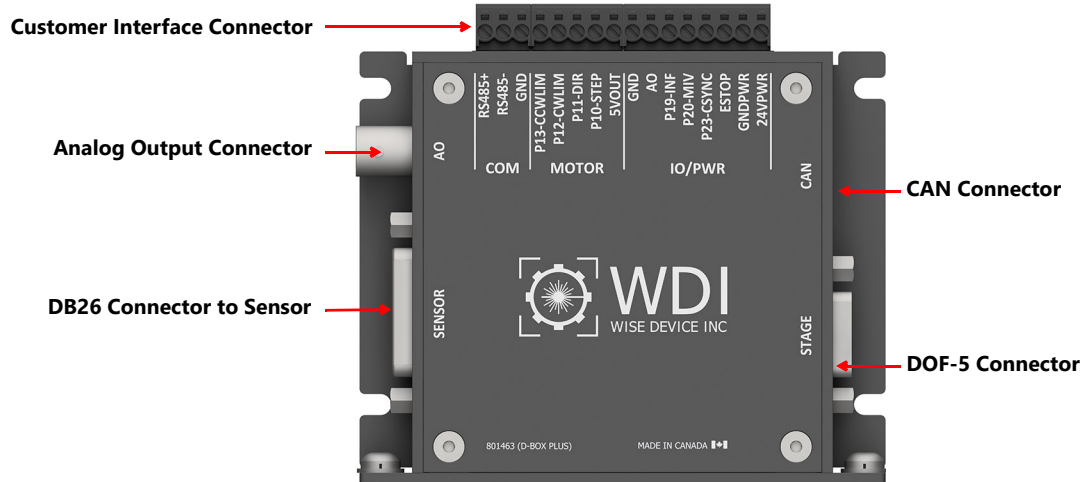


Figure 2 PFA-DT/LN DOF-5 Distribution Box Plus

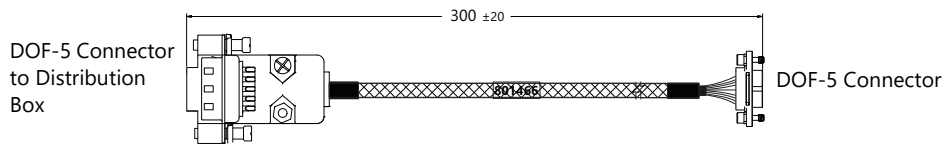


Figure 3 PFA-DT/LN DOF-5 Distribution Box Plus - DOF-5 Cable Assembly

Table 2 Distribution Box Customer Interface Connector

| Signal Name | Description |
|---------------|---|
| IO/PWR | |
| 24VPWR | +24V Power Supply. |
| GNDPWR | Power Supply Return. |
| ESTOP | Emergency Stop (Laser Enable), normally wired to supply voltage through a mushroom button. Actively drive high to enable laser diode. |
| P23-CSYNC | Camera Sync Input, immediately disables the laser for the duration of the pulse. Active high. |
| P20-MIV | Material In View (In Range). Open Drain with internal 1KΩ pull up to +5V. |
| P19-INF | In Focus. Open Drain with internal 1KΩ pull up to +5V. |
| AO | Analog Output. |
| GND | Motor control return. |
| MOTOR | |
| 5VOUT | 5V for motor driver brick optocouplers (max 50-100mA). |
| P10-STEP | Motor Step pulse. Open Drain with internal 1KΩ pull up to +5V. |
| P11-DIR | Motor Direction. Open Drain with internal 1KΩ pull up to +5V. |
| P12-CWLIM | CW Limit Switch Input. Drive high-switch not tripped, floating or low-switch tripped. |
| P13-CCWLIM | CW Limit Switch Input. Drive high-switch not tripped, floating or low-switch tripped. |
| COM | |
| GND | Serial Comm / IO Return. |
| RS485- | Inverting RS485 Receiver Input and Driver Output. |
| RS485+ | Non Inverting RS485 Receiver Input and Driver Output. |

Electrical Specifications

The Distribution Box is a passive device. The electrical specifications are included to determine the input requirements to power all of the components connected through the Distribution Box. For the stand-alone version, only the PFA-DT or PFA-LN sensor is powered through the distribution box. **Table 3** shows the stand-alone power requirements. For the DOF-5 Distribution Box Plus, both the sensor and the DOF-5 are powered through the distribution box. **Table 4** shows the combined power requirements.

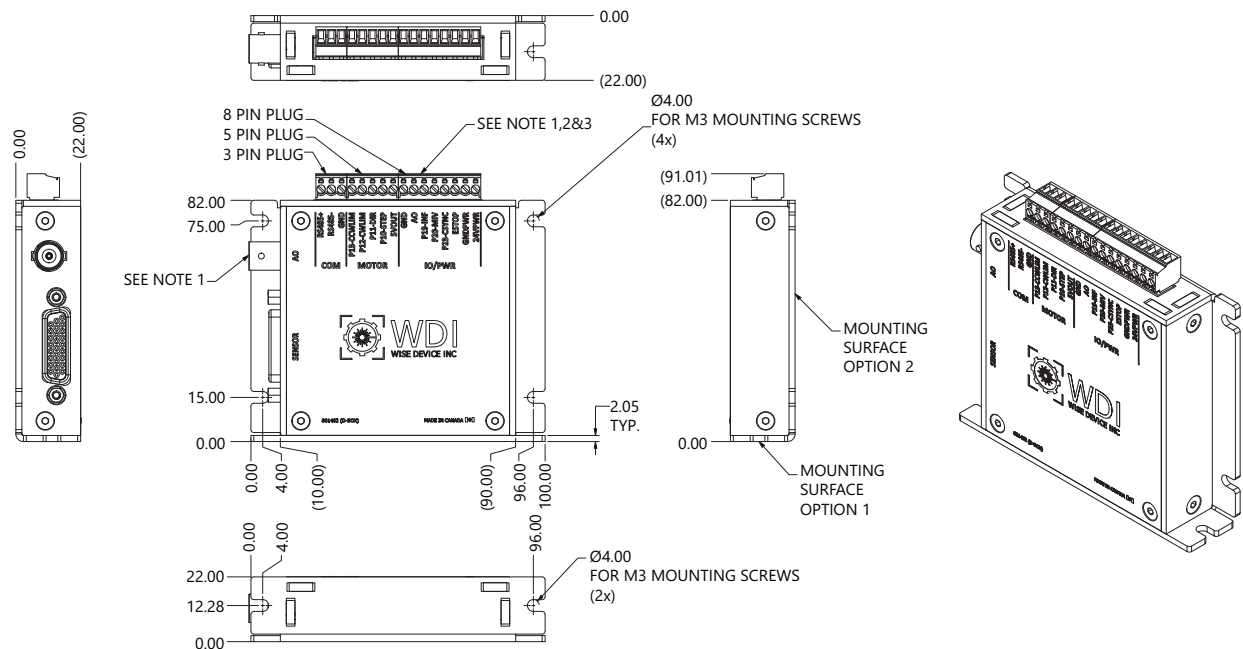
Table 3 Distribution Box Electrical Specifications

| Description | Value |
|----------------------|-------------------------|
| Power Supply Voltage | 10.8 VDC to 26.4 VDC |
| Power Consumption | 12W maximum, 7W nominal |

Table 4 DOF-5 Distribution Box Plus Electrical Specifications

| Description | Value |
|--------------------------------|--------------------------------------|
| Power Supply Voltage | 21.6 VDC to 26.4 VDC, 24 VDC typical |
| Power Consumption (with DOF-5) | 72W maximum |

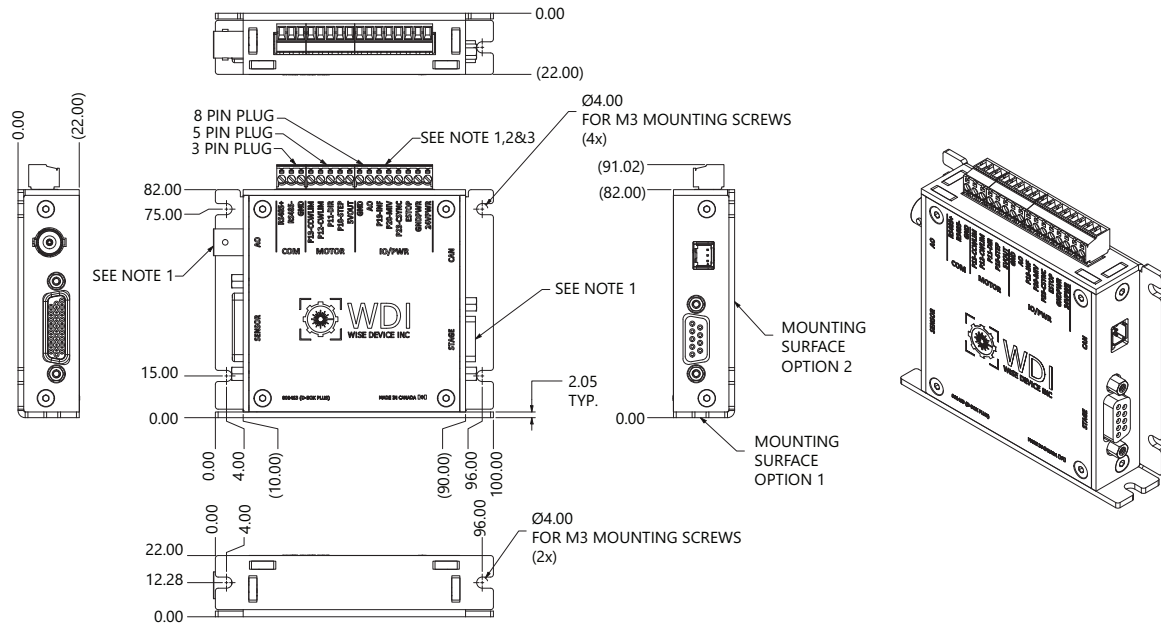
Mechanical Dimensions



NOTES:

1. Allow an extra 70 mm for cable bend radius and connector unplugging.
2. Connect three plugs with proper orientation as shown below.
3. Connectors are provided in a connector kit.
4. Four sets of mounting hardware are provided with the distribution box, which can be used to mount the box in either option 1 or option 2 position, as shown.

Figure 4 PFA-DT/LN Distribution Box



NOTES:

1. Allow an extra 70 mm for cable bend radius and connector unplugging.
2. Connect three plugs with proper orientation as shown below.
3. Connectors are provided in a connector kit.
4. Four sets of mounting hardware are provided with the distribution box, which can be used to mount the box in either option 1 or option 2 position, as shown.

Figure 5 PFA-DT/LN DOF-5 Distribution Box Plus

Environmental Specifications

Table 5 Distribution Box Environmental Specifications

| Description | Value |
|--|---------------------------|
| Operating Ambient Temperature | 20°C to 30°C |
| Transport Temperature (sealed container) | -20°C to 50°C |
| Storage Temperature | 10°C to 40°C |
| Humidity Temperature | 10% to 80% non-condensing |